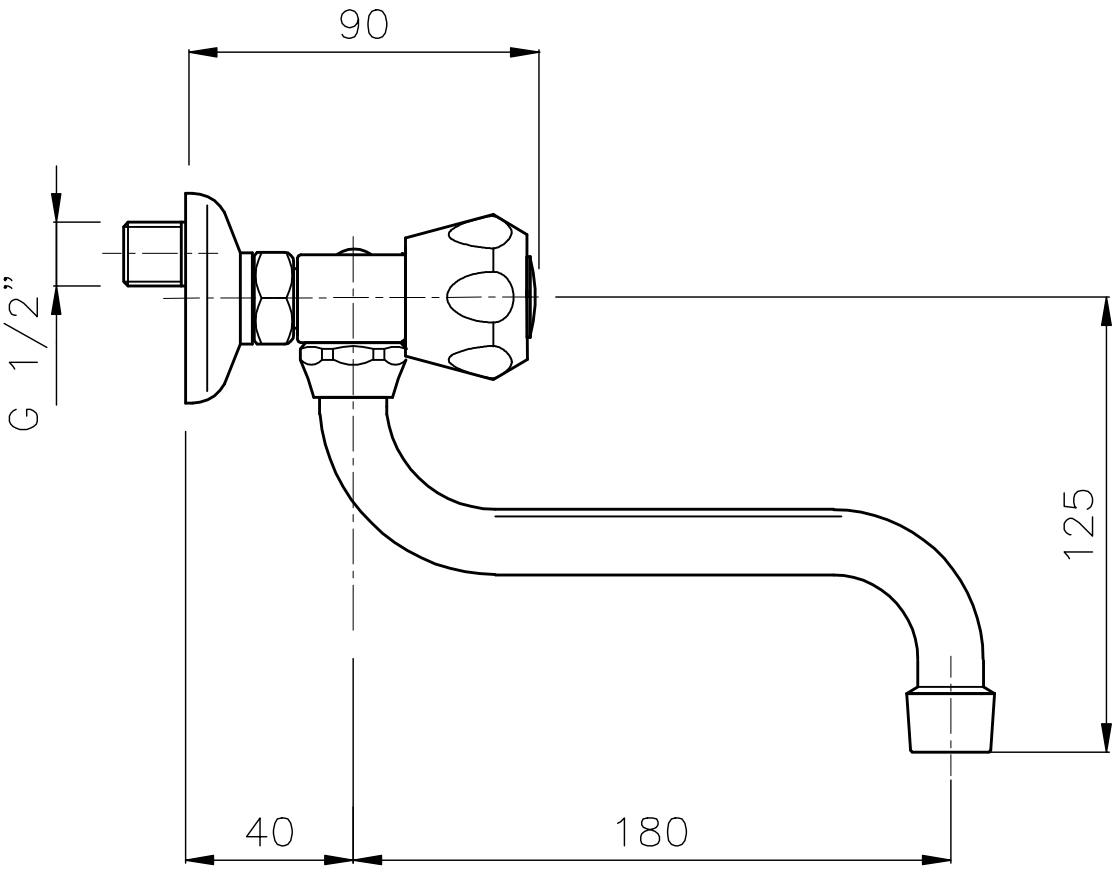
90
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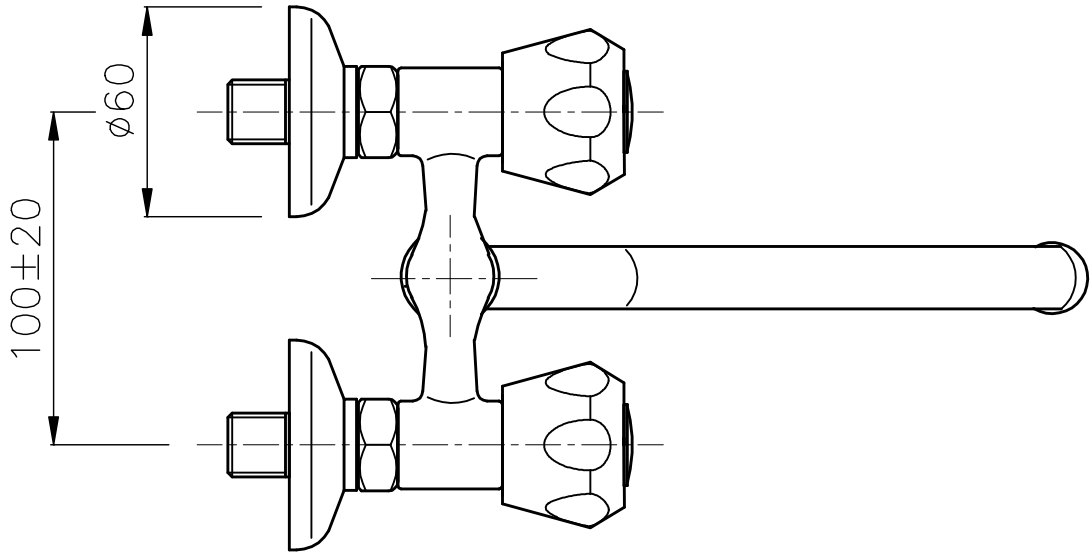
125
40
180


ø60
100±20